电性参

Abs e Maximum R g

光电参数 Ta=25 Optical-electrical parameter

Y R

焊接指导（2）

Guideline for Soldering (2)

3. Cleaning:

Cleaning

30 3 50

30

LED

300W LED

LED

It is recommended that alcohol be used as a solvent for cleaning after soldering. Cleaning is to go under 30 for 3 utes or 50 or 30 s ds. When ng other sol ents, it ld be co d beforehand whether the s ents will c ve th ckage and th sin or not.

Ultrasonic leaning i lso effective w for eaning. But e influen of Ultra c cleaning fac such as ultra c power. Generally, th trase po sho not be higher than 300W. Befor eaning, retest shou e done to onfirm whether any damage to LEDs will occur.

✱ **注意：** PCB

✱ **Note:** This general guideline may not apply to all PCB designs and configurations of all soldering equipment. The technics in practise is inf