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焊接指导（1）

Guideline for Solder

使用烙铁人手焊接

30W

300 3

LED

Manual welding is recommended only for repair and heavy industry situations. A soldering iron of less than 30W is recommended to be used in Hand Soldering. Please keep the temperature of the soldering iron under 300 while soldering. Each terminal of the LED is to go for less than 3 second and for one time only.

Be careful because the damage of the product is

使用注意事项（1）
utions (1)

贮存：

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Moisture proof and anti-electrostatic package with moisture absorbent material is used, to keep moisture to a minimum.

· p ┐ R %RH

Before opening the package, the product should be kept at 3 oÜ‹ess and humidity less than 6 RH, and be used within a year.

· 3 كجـ 1 RHكجـ أكجـ 1É كجـ 7

3 Ü‹ 6 RH Ü %

After opening the package, the product should be stored at 3 oÜ‹ess and humidity less than 16 RH, and be soldered within 16 hours (7 days). It is recommended that the product be operated at the workshop condition of 3 dÜ‹ess and humidity less than 6 RH. Ü %

· LED

ÇÇ 5 2Å ¤

If the moisture absorbent material has fade away or the LEDs hav exceeded the storage time, baking treatment should be performed based on the following conditio: (6 5)Ü‹for 2Åhours. ¤

静电：

Static electricity or surge vltage damages the LEDs. Damaged LEDs will show some unusual characteristic such as the forward vltage becomes lower, or the LEDs do not light at the low current. even not light.

All devces, equipment and machinery must be properly grounded¿At the same time, it is recommended that wrist bands or anti-electrostatic glovs, antl-electrostatic containers be used when dealing with the LEDs.